VALLEY STEEL CONSTRUCTION INC.

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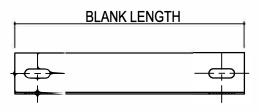


PRIMARY FRAMING

AG0003 - FLANGE BRACE MARK NUMBERS

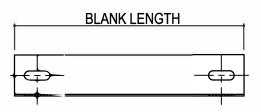
Download the DWG file by clicking here.





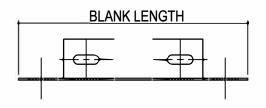


SPECIAL LENGTH FLANGE BRACE



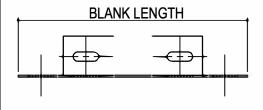
FBE__ COUNTER (01-07)

COPED FLANGE BRACE



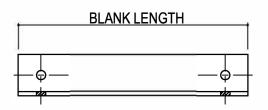
FBJ- COUNTER (1-999)

SPECIAL LENGTH COPED FLANGE BRACE

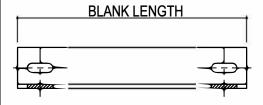


FBF- COUNTER (1-999)

3" X 3" 1/4" BRACE ANGLE



FBK____ INDICATES LENGTH OF FLANGE BRACE IN INCHES



FLANGE BRACE MARK NUMBERS

(AG0003)

Detailer Notes:

1) THIS DETAIL SHOULD BE PLACED ON ALL JOBS THAT HAVE FLANGE BRACING.

Issued : 02.10.20 (MR2020.02) CERTIFIED ERECTION DETAILS Detail Size (W x H) : 1 x 1

Issued By: KMC



PRIMARY FRAMING

AG0005 - BUILDING EXPANSION NOTE

Download the DWG file by clicking here.

WARNING: IMPORTANT ERECTION NOTE WARNING

AT THIS TIME OF BUILDING EXPANSION, IT IS IMPERATIVE THAT THE MAIN FRAME ENDWALL FLANGE BRACING REQUIREMENTS (FOR THE EXISTING BUILDING) ARE COMPLETED AS NOTED ON YOUR EXISTING BUILDING ERECTION DRAWING SET.

PLEASE REVIEW YOUR EXISTING BUILDING ERECTION DRAWING SET FOR SPECIFIC FLANGE BRACE LOCATIONS REQUIRING INSTALLATION ON BOTH SIDES OF THE EXISTING FRAME AT TIME OF EXPANSION AND INSTALL THESE ADDITIONAL FLANGE BRACES NOW! IF YOU ARE UNABLE TO LOCATE THE ADDITIONAL FLANGE BRACING MATERIAL SENT WITH THE EXISTING NBS BUILDING ORDER, IT IS YOUR RESPONSIBILITY TO ACQUIRE THE FLANGE BRACE MATERIAL AND INSTALL AT THIS TIME. IT IS VITAL TO THE STRUCTURAL INTEGRITY OF THE EXISTING MAIN FRAME THAT THIS FLANGE BRACE MATERIAL IS INSTALLED.

(AG0005)

Detailer Notes:

1) THIS DETAIL IS INTENDED TO BE PLACED ON THE ROOF FRAMING PLAN WHEN EXPANDING ON TO AN EXISTING NBG EXPANDABLE ENDWALL.

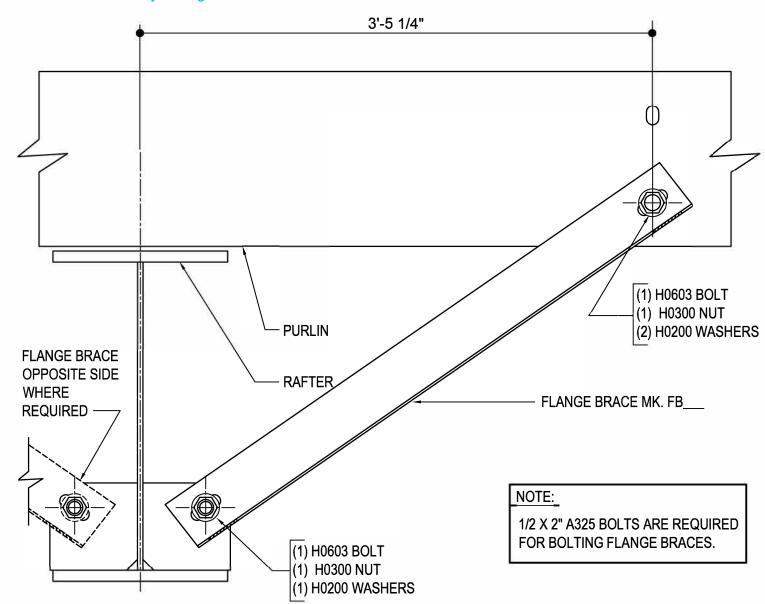
Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1



PRIMARY FRAMING

AG0010 - FLANGE BRACE AT PURLIN AND RAFTER

Download the DWG file by clicking here.



G0010

FLANGE BRACE AT PURLIN & RAFTER

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS & QUANTITIES.

AG0010

Detailer Notes:

1) N/A

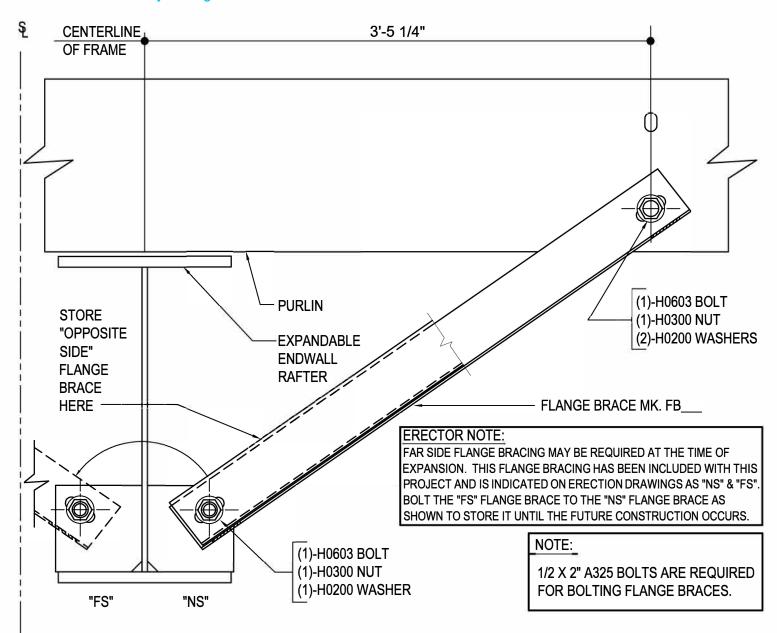
Issued : 03.22.19 (2018.018) **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1



PRIMARY FRAMING

AG0014 - FLANGE BRACE AT EXP EW RAFTER & PURLIN

Download the DWG file by clicking here.



FLANGE BRACE AT EXPANDABLE ENDWALL RAFTER & PURLIN

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0014

Detailer Notes:

1) N/A

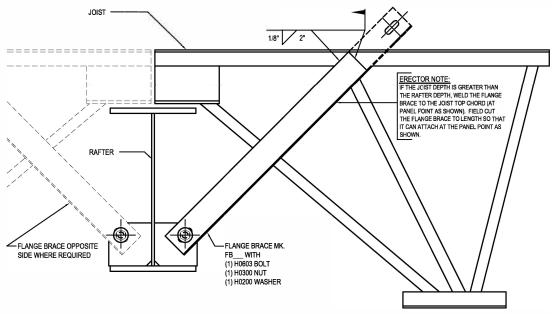
Issued: 08.16.19 (2018.057) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1



PRIMARY FRAMING

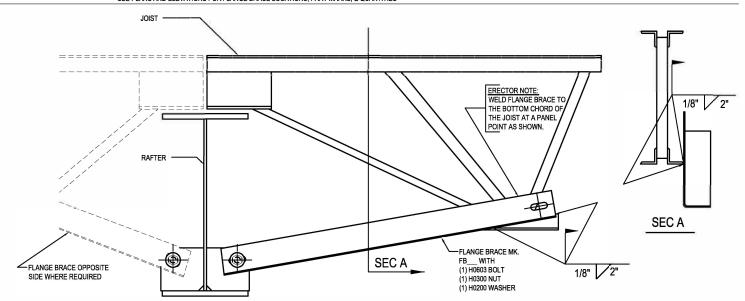
AG0020 - FLANGE BRACE DETAILS FOR JOIST TO RAFTER CONNECTION

Download the DWG file by clicking here.



FLANGE BRACE DETAIL IF JOIST DEPTH GREATER THAN RAFTER DEPTH

ALL FLANGE BRACE CONNECTIONS REQUIRE 1/2" x 2" A325 BOLTS UNLESS NOTED OTHERWISE SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES



FLANGE BRACE DETAIL IF RAFTER DEPTH GREATER THAN JOIST DEPTH

ALL FLANGE BRACE CONNECTIONS REQUIRE 1/2" x 2" A325 BOLTS UNLESS NOTED OTHERWISE SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES

(AG0020

Detail Size (W x H): 2 x 2

Detailer Notes:

1) N/A

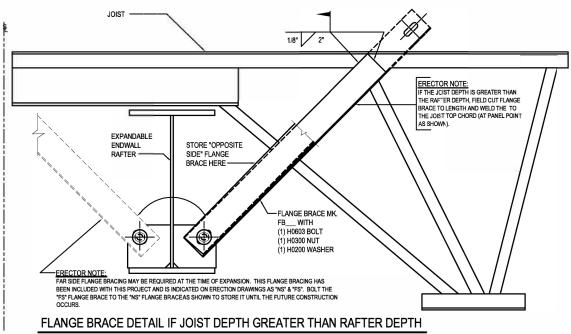
Issued : 03.22.19 (2018.018) Issued By : EGB



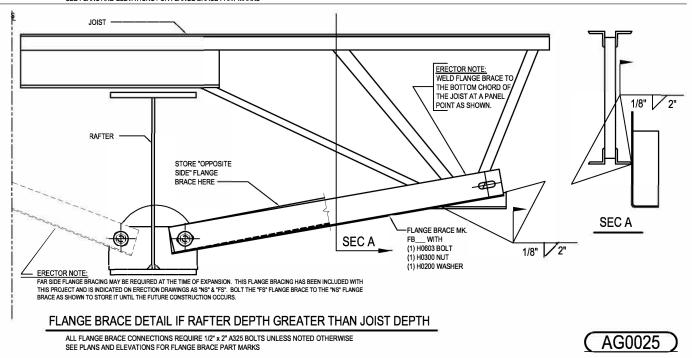
PRIMARY FRAMING

AG0025 - FLANGE BRACE AT EXP EW RAFTER & JOIST

Download the DWG file by clicking here.



ALL FLANGE BRACE CONNECTIONS REQUIRE 1/2" x 2" A325 BOLTS UNLESS NOTED OTHERWISE SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS



Detailer Notes:

1) N/A

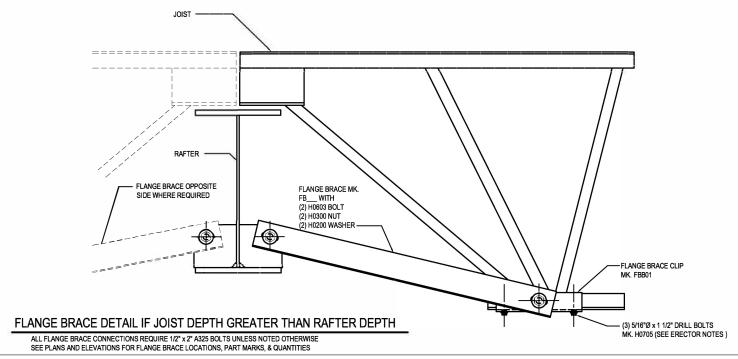
Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 2 x 2

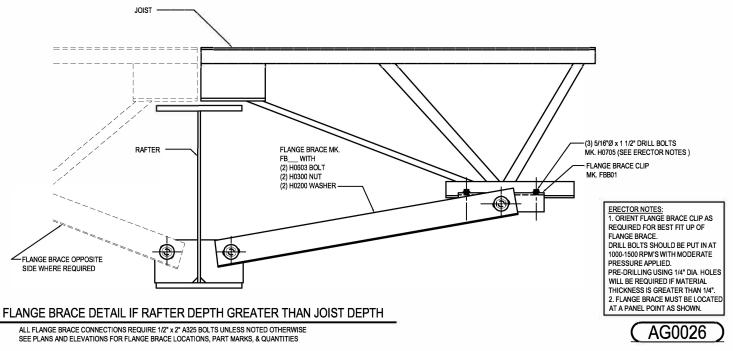


PRIMARY FRAMING

AG0026 - ALL BOLTED FLANGE BRACE AT JOIST & RAFTER CONN

Download the DWG file by clicking here.





Detailer Notes:

1) N/A

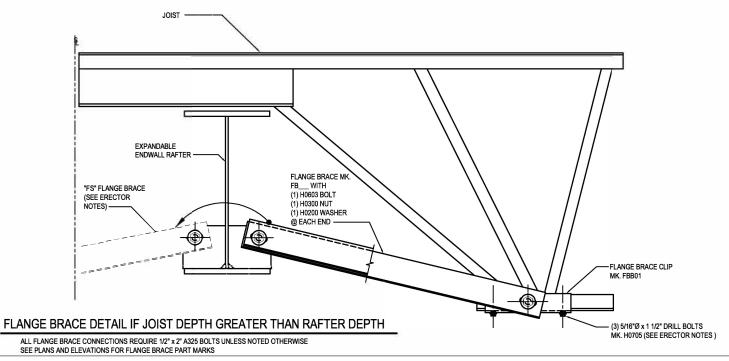
: 03.22.19 (2018.018) **CERTIFIED ERECTION DETAILS** Detail Size (W x H): 2 x 2 Issued

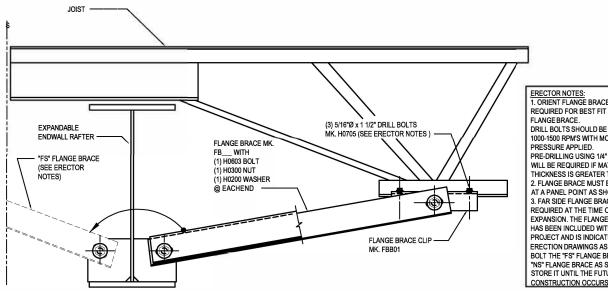


PRIMARY FRAMING

AG0027 - ALL BOLTED FLANGE BRACE @ EXP EW FOR JOIST & RAFTER CONN

Download the DWG file by clicking here.





ERECTOR NOTES:

1. ORIENT FLANGE BRACE CLIP AS REQUIRED FOR BEST FIT UP OF FLANGE BRACE. DRILL BOLTS SHOULD BE PUT IN AT 1000-1500 RPM'S WITH MODERATE PRESSURE APPLIED. PRE-DRILLING USING 1/4" DIA. HOLES WILL BE REQUIRED IF MATERIAL THICKNESS IS GREATER THAN 1/4". 2. FLANGE BRACE MUST BE LOCATED AT A PANEL POINT AS SHOWN. 3. FAR SIDE FLANGE BRACING MAY BI REQUIRED AT THE TIME OF EXPANSION. THE FLANGE BRACING HAS BEEN INCLUDED WITH THIS PROJECT AND IS INDICATED ON THE ERECTION DRAWINGS AS "NS" & "FS". BOLT THE "FS" FLANGE BRACE TO THE "NS" FLANGE BRACE AS SHOWN TO STORE IT UNTIL THE FUTURE

FLANGE BRACE DETAIL IF RAFTER DEPTH GREATER THAN JOIST DEPTH

ALL FLANGE BRACE CONNECTIONS REQUIRE $1/2^{\prime\prime}$ x $2^{\prime\prime}$ A325 BOLTS UNLESS NOTED OTHERWISE SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0027

Detailer Notes:

1) N/A

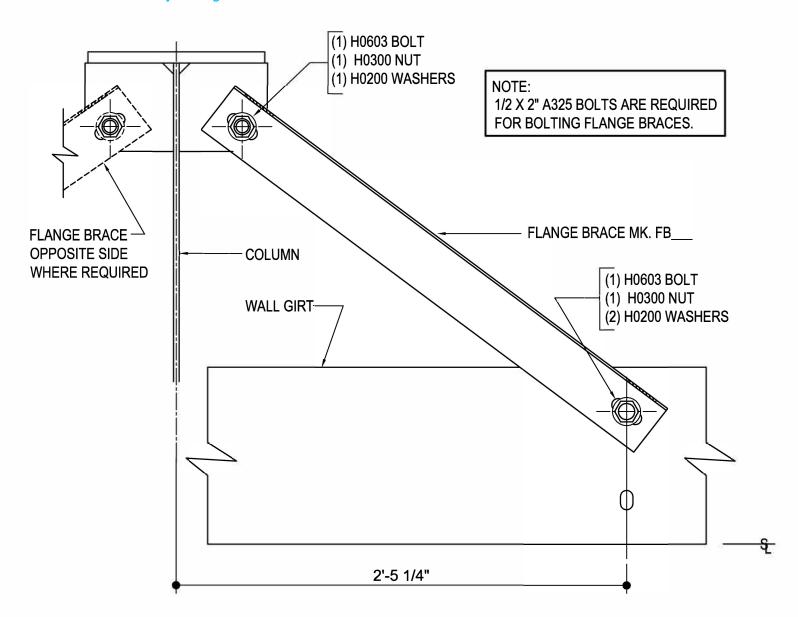
Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H): 2 x 2



PRIMARY FRAMING

AG0030 - FLANGE BRACE AT COLUMN & GIRT

Download the DWG file by clicking here.



FLANGE BRACE AT COLUMN & GIRT

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES

AG0030

Detail Size (W x H): 1 x 1

Detailer Notes:

1) N/A

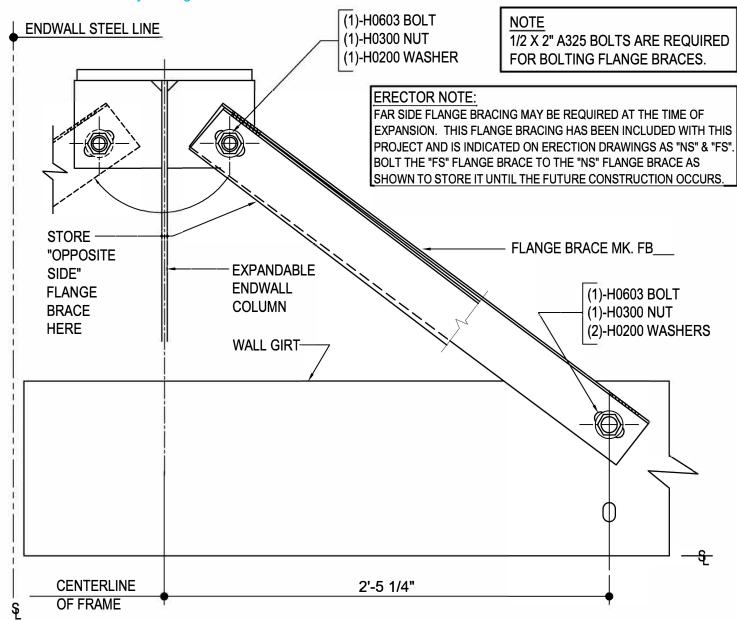
Issued : 03.22.19 (2018.018) Issued By: EGB



PRIMARY FRAMING

AG0034 - FLANGE BRACE AT EXP EW COLUMN & GIRT

Download the DWG file by clicking here.



FLANGE BRACE AT EXPANDABLE ENDWALL COLUMN & GIRT

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0034

Detailer Notes:

1) N/A

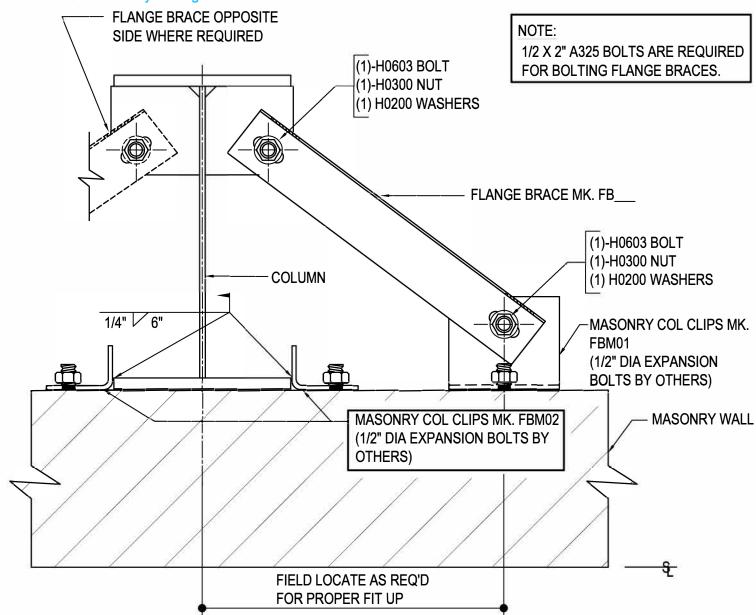
Issued: 08.16.19 (2018.057) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1



PRIMARY FRAMING

AG0040 - FLANGE BRACE AT COLUMN & MASONARY WALL

Download the DWG file by clicking here.



FLANGE BRACE AT COLUMN & MASONARY WALL

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES

AG0040

Detailer Notes:

1) N/A

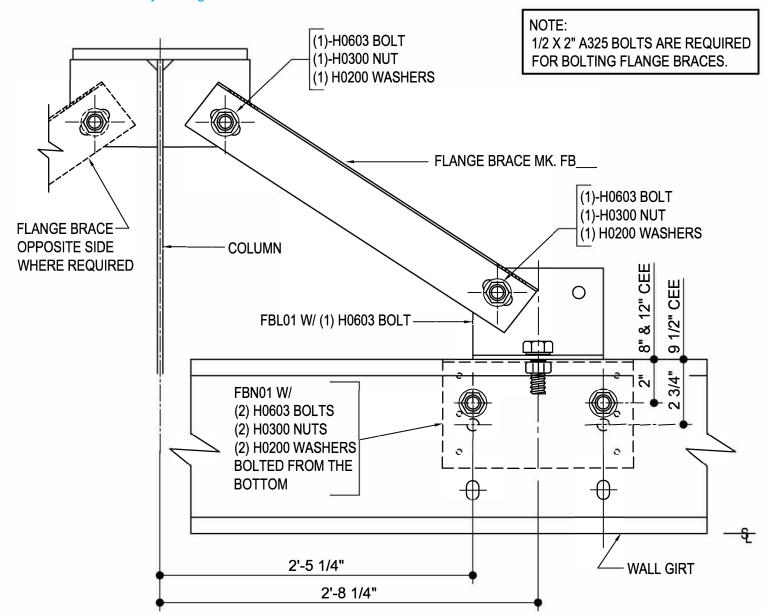
Issued: 03.22.19 (2018.018) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1



PRIMARY FRAMING

AG0050 - FLANGE BRACE AT COLUMN & CEE GIRT

Download the DWG file by clicking here.



FLANGE BRACE AT COLUMN & CEE GIRT

NOTES: SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS & QUANTITIES.

INSTALL FLANGE BRACE CLIP FBN01 PRIOR TO ERECTING MASONRY WALL.

Detailer Notes:

1) N/A

: 03.22.19 (2018.018)

AG0050

Detail Size (W x H): 1 x 1

Issued By: EGB

Issued



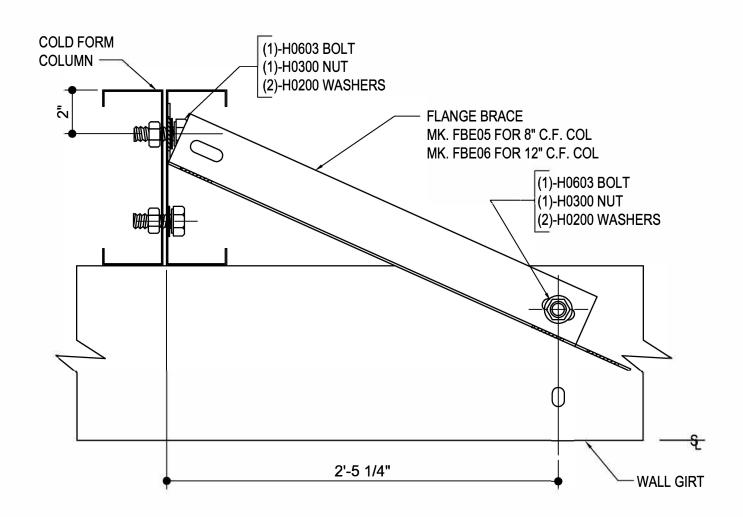
PRIMARY FRAMING

AG0060 - FLANGE BRACE AT C.F. COLUMN & GIRT

Download the DWG file by clicking here.

NOTE:

1/2 X 2" A325 BOLTS ARE REQUIRED FOR BOLTING FLANGE BRACES.



FLANGE BRACE AT COLD FORM COLUMN & GIRT

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS, FIELD BEND FLANGE BRACE FOR PROPER FIT UP

AG0060

Detailer Notes:

1) N/A

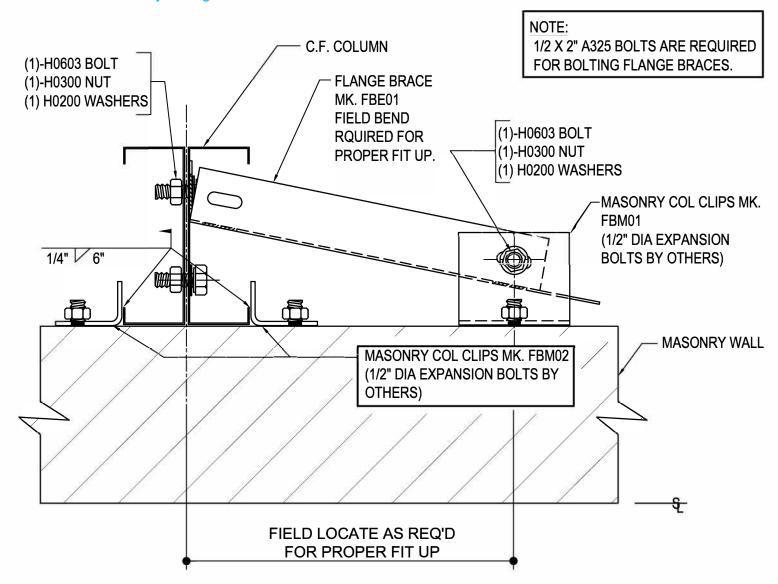
Issued: 08.16.19 (2018.057) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1



PRIMARY FRAMING

AG0070 - FLANGE BRACE AT C.F. COL & MAS WALL

Download the DWG file by clicking here.



FLANGE BRACE AT CF COLUMN & MASONRY WALL

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0070

Detailer Notes:

1) N/A

Issued: 08.16.19 2018.057 CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1



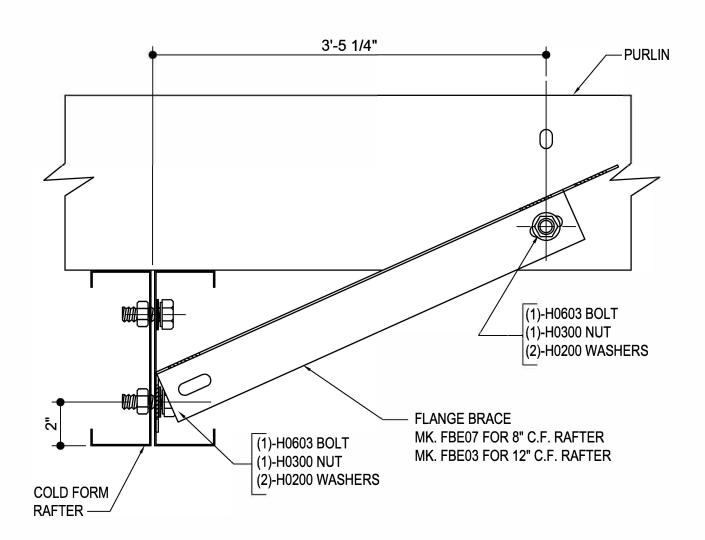
PRIMARY FRAMING

AG0080 - FLANGE BRACE AT C.F. RAFTER & PURLIN

Download the DWG file by clicking here.

NOTE:

1/2 X 2" A325 BOLTS ARE REQUIRED FOR BOLTING FLANGE BRACES.



FLANGE BRACE AT COLD FORM RAFTER & PURLIN

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS, FIELD BEND FLANGE BRACE FOR PROPER FIT UP.

AG0080

Detailer Notes:

1) N/A

Issued: 08.16.19 (2018.057) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1



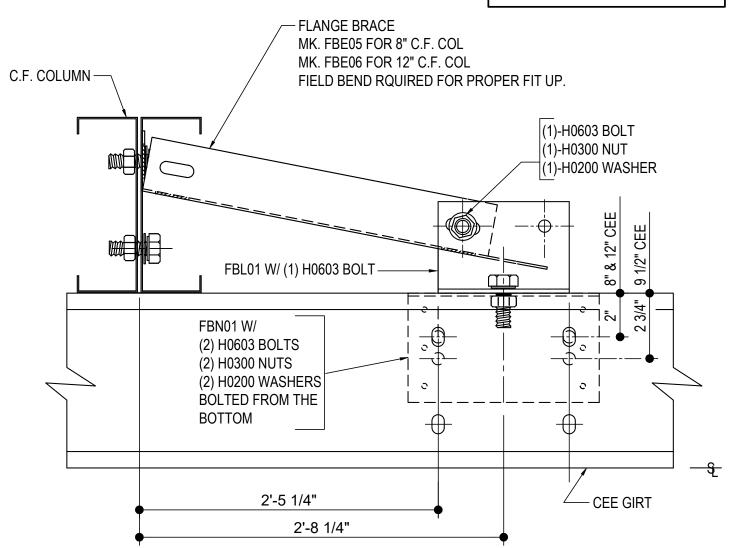
PRIMARY FRAMING

AG0090 - FLANGE BRACE AT CF COL & CEE GIRT

Download the DWG file by clicking here.

NOTE:

1/2 X 2" A325 BOLTS ARE REQUIRED FOR BOLTING FLANGE BRACES.



FLANGE BRACE AT CF COLUMN & CEE GIRT

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS, INSTALL FLANGE BRACE CLIP FBN01 PRIOR TO ERECTING MASONRY WALL.

AG0090

Detailer Notes:

1) N/A

Revised : 08.24.21 (MR2021.09) CERTIFIED ERECTION DETAILS Detail Size (W x H) : 1 x 1

Revised By: BSS



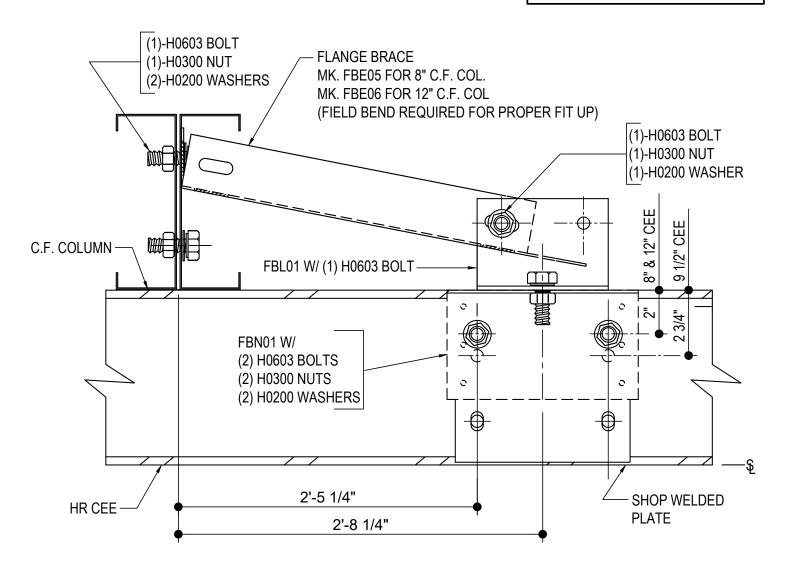
PRIMARY FRAMING

AG0100 - FLANGE BRACE AT CF COL & HR CEE

Download the DWG file by clicking here.

NOTE:

1/2 X 2" A325 BOLTS ARE REQUIRED FOR BOLTING FLANGE BRACES.



FLANGE BRACE AT CF COLUMN & HR CEE

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS, INSTALL FLANGE BRACE CLIP FBN01 PRIOR TO ERECTING MASONRY WALL.

AG0100

Detailer Notes:

1) N/A

Revised: 08.24.21 (MR2021.09) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1

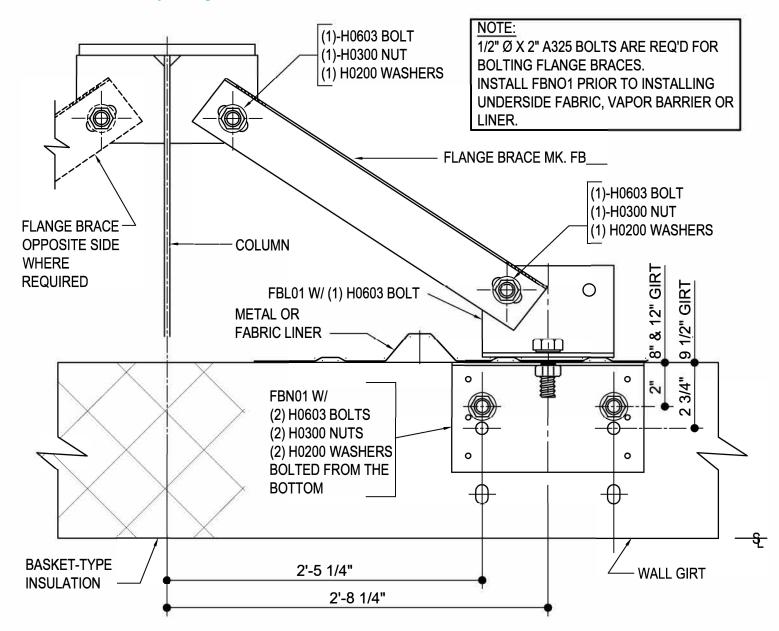
Revised By: BSS



PRIMARY FRAMING

AG0105 - FLANGE BRACE WITH BASKET INSULATION OR LINER AT COLUMN

Download the DWG file by clicking here.



FLANGE BRACE WITH BASKET INSUL OR LINER AT COLUMN

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES

AG0105

Detail Size (W x H): 1 x 1

Detailer Notes:

1) USE DETAIL ON ALL BASKET TYPE INSULATION SYSTEMS, FABRIC LINER OR METAL LINER JOBS.

Issued By: EGB

: 03.22.19 (2018.018)

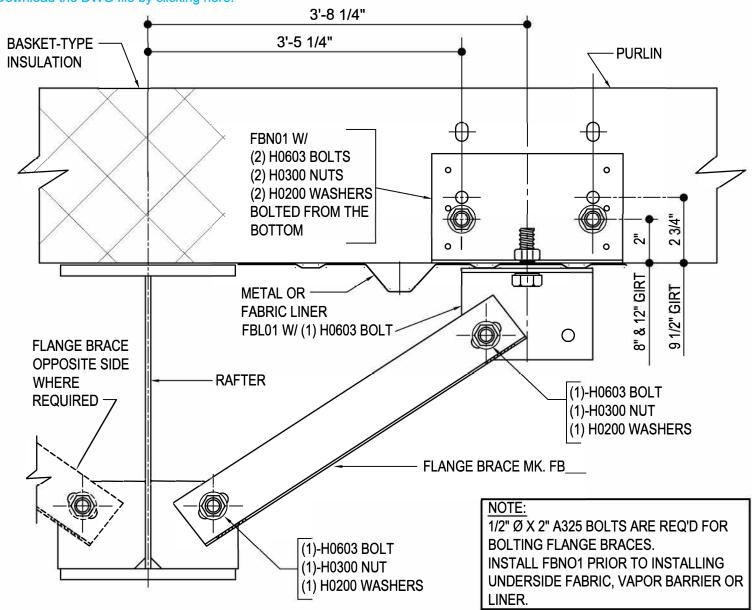
Issued



PRIMARY FRAMING

AG0110 - FLANGE BRACE WITH BASKET INSUL OR LINER AT RAFTER

Download the DWG file by clicking here.



FLANGE BRACE WITH BASKET INSUL OR LINER AT RAFTER

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES

AG0110

Detail Size (W x H): 1 x 1

Detailer Notes:

1) USE DETAIL ON ALL BASKET TYPE INSULATION SYSTEMS, FABRIC LINER OR METAL LINER JOBS.

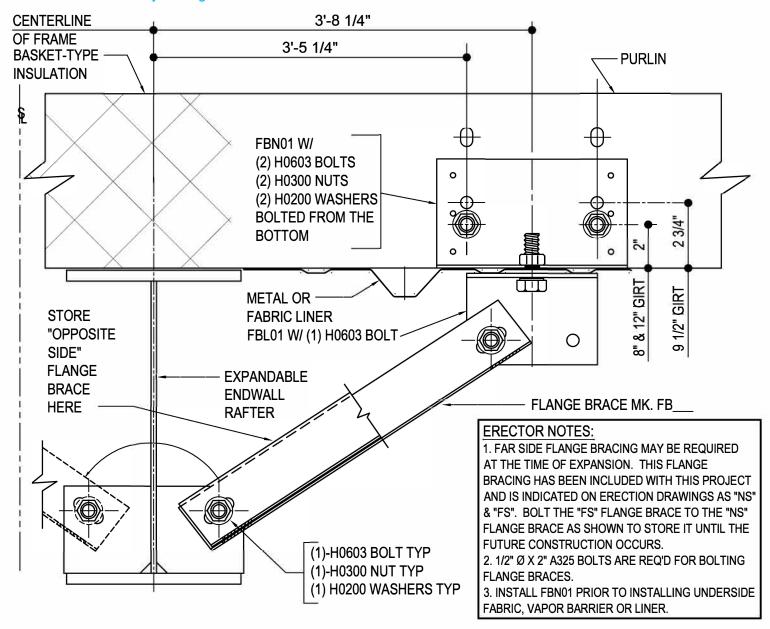
Issued : 03.22.19 (2018.018) Issued By: EGB



PRIMARY FRAMING

AG0140 - FLANGE BRACE WITH BASKET INSUL OR LINER @ EW RAFTER

Download the DWG file by clicking here.



FLANGE BRACE WITH BASKET INSUL OR LINER @ EW RAFTER

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0140

Detailer Notes:

1) USE DETAIL ON ALL BASKET TYPE INSULATION SYSTEMS, FABRIC LINER OR METAL LINER JOBS.

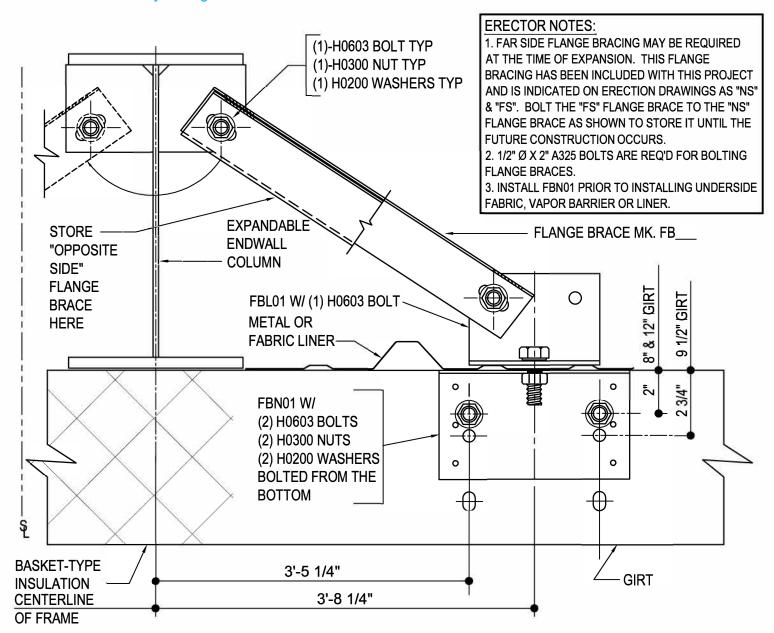
Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1



PRIMARY FRAMING

AG0160 - FLANGE BRACE WITH BASKET INSUL OR LINER @ EXP EW COL

Download the DWG file by clicking here.



FLANGE BRACE WITH BASKET INSUL OR LINER @ EW COLUMN

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0160

Detailer Notes:

1) USE DETAIL ON ALL BASKET TYPE INSULATION SYSTEMS, FABRIC LINER OR METAL LINER JOBS.

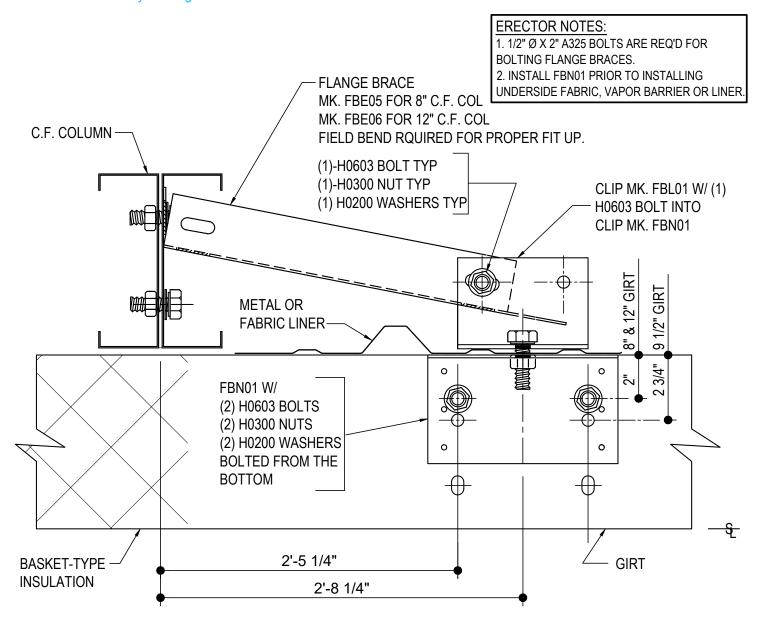
Issued : 08.16.19 (2018.057) **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1



PRIMARY FRAMING

AG0170 - FLANGE BRACE AT CF COLUMN & GIRT W/ LINER

Download the DWG file by clicking here.



FLANGE BRACE AT COLD FORM COLUMN & GIRT

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0170

Detailer Notes:

1) USE DETAIL ON ALL BASKET TYPE INSULATION SYSTEMS, FABRIC OR METAL LINER JOBS.

Revised: 08.24.21 (MR2021.09) CERTIFIED ERECTION DETAILS Detail Size (W x H): 1 x 1

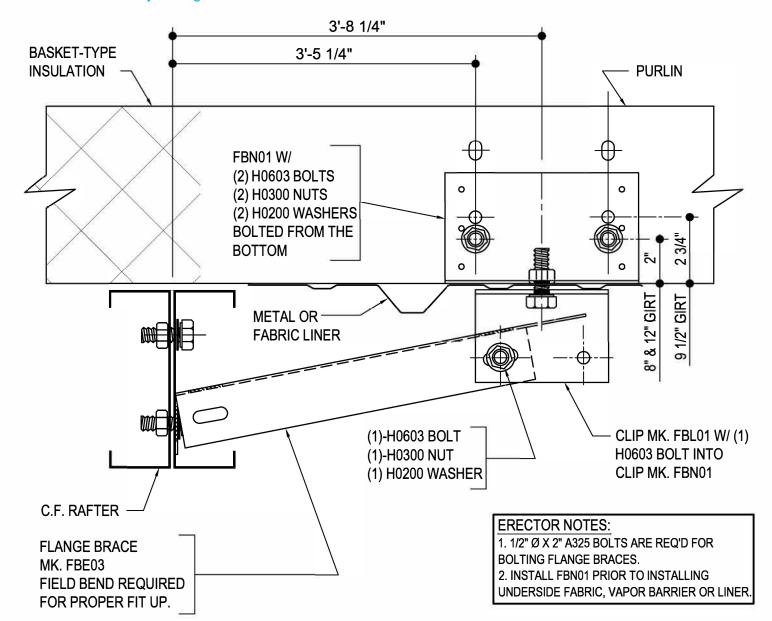
Revised By: BSS



PRIMARY FRAMING

AG0180 - FLANGE BRACE AT CF RAFTER & PURLIN W/ LINER

Download the DWG file by clicking here.



FLANGE BRACE AT COLD FORM RAFTER & PURLIN

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0180

Detailer Notes:

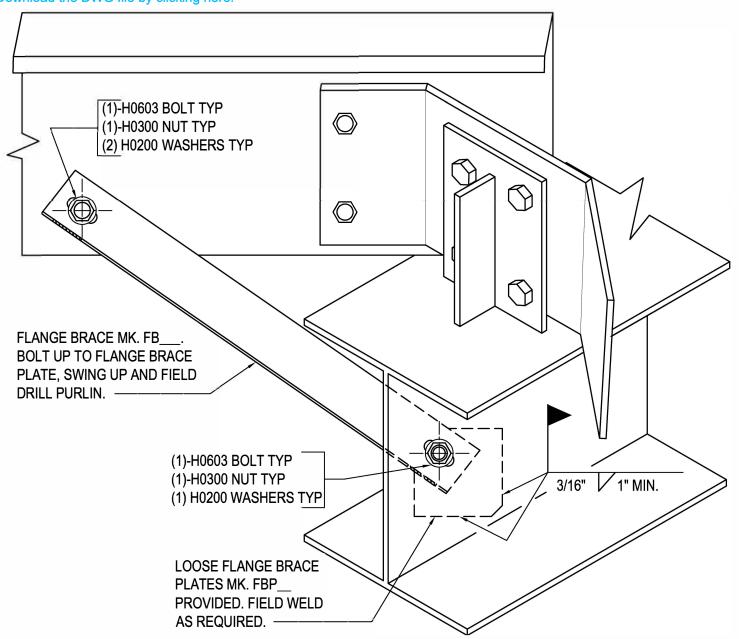
1) USE DETAIL ON ALL BASKET TYPE INSULATION SYSTEMS, FABRIC OR METAL LINER JOBS.



PRIMARY FRAMING

AG0210 - FLANGE BRACE PURLIN & HIP/VALLEY RAFTER

Download the DWG file by clicking here.



FLANGE BRACE AT PURLIN & HIP/VALLEY RAFTER

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE LOCATIONS, PART MARKS, & QUANTITIES.

AG0210

Detail Size (W x H): 1 x 1

1/2"Ø X 2" A325 BOLTS ARE REQ'D FOR BOLTING FLANGE BRACES.

Detailer Notes:

AG0210

1) N/A

: 03.22.19 (2018.018)

Issued By: EGB

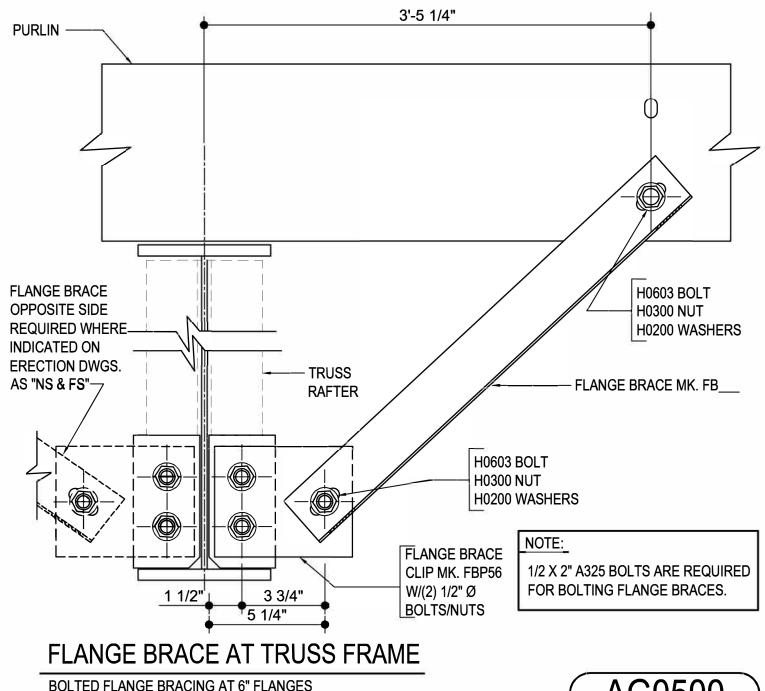
Issued



PRIMARY FRAMING

AG0500 - FLANGE BRACE @ TRUSS FRAME (6" RAFTER FLANGES)

Download the DWG file by clicking here.



OFF DIANG AND

SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS

AG0500

Detailer Notes:

1) A STANDARD FLANGE BRACE IS ONLY ALLOWED ON RAFTERS 60" OR LESS WITH PURLINS. VERIFY WITH ENGINEER IF THE STANDARD FLANGE BRACING IS SPECIFIED OVER 60".

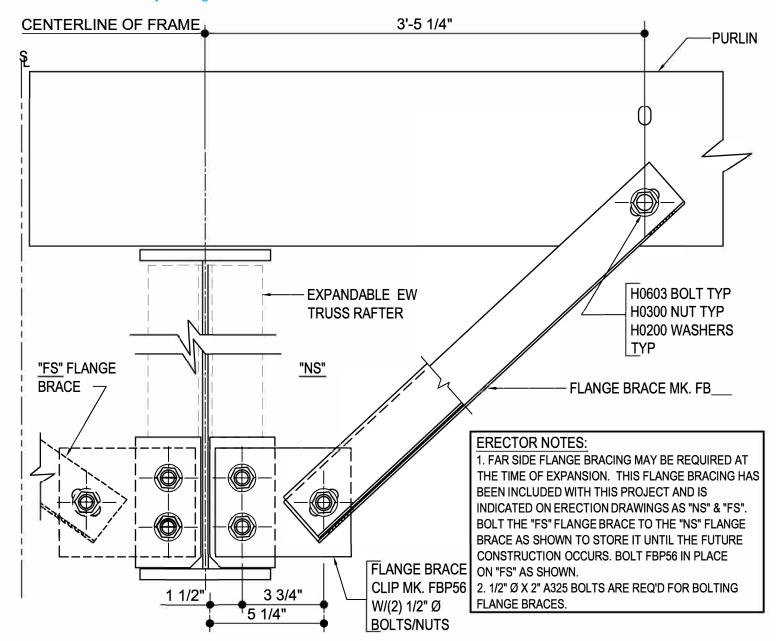
Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1



PRIMARY FRAMING

AG0510 - FLANGE BRACE @ EXP EW TRUSS FRAME (6" RAFTER FLANGES)

Download the DWG file by clicking here.



FLANGE BRACE AT EXPANDABLE EW TRUSS FRAME

BOLTED FLANGE BRACING AT 6" FLANGES SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS AG0510

Detailer Notes:

1) A STANDARD FLANGE BRACE IS ONLY ALLOWED ON RAFTERS 60" OR LESS WITH PURLINS. VERIFY WITH ENGINEER IF THE STANDARD FLANGE BRACING IS SPECIFIED OVER 60".

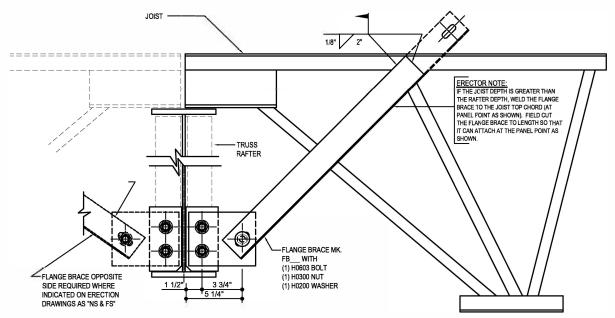
Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 1 x 1



PRIMARY FRAMING

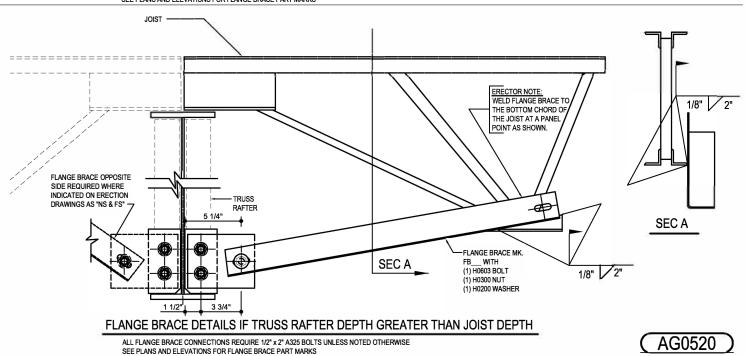
AG0520 - FLANGE BRACE DETAILS FOR JOIST TO TRUSS RAFTER CONNECTION (6" RAFTER FLANGES)

Download the DWG file by clicking here.



FLANGE BRACE DETAILS IF JOIST DEPTH GREATER THAN TRUSS RAFTER DEPTH

ALL FLANGE BRACE CONNECTIONS REQUIRE 1/2" x 2" A325 BOLTS UNLESS NOTED OTHERWISE SEE PLANS AND ELEVATIONS FOR FLANGE BRACE PART MARKS



Detailer Notes:

1) N/A

Issued : 08.16.19 2018.057 **CERTIFIED ERECTION DETAILS** Detail Size (W x H) : 2 x 2